

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

Product form : Mixture  
Product name : CITROSOL  
Product code : HD2  
Type of product : Detergent  
Product group : Mixture

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.2.1. Relevant identified uses**

Main use category : Professional use, Industrial use  
Industrial/Professional use spec : Industrial  
For professional use only  
Use of the substance/mixture : Cleaner  
Degreaser

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

**Manufacturer**

The Clean Machine Direct Ltd,  
Unit 11, Stafford Park 12,  
Telford, Shropshire, TF3 3BJ  
01952 418 000 | info@thecleanmachine.co.uk |  
cleanmachine.direct

**1.4. Emergency telephone number**

Country/Area	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

**SECTION 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin corrosion/irritation, Category 1 H314

Serious eye damage/eye irritation, Category 1 H318

Full text of H- and EUH-statements: see section 16

**Adverse physicochemical, human health and environmental effects**

No additional information available

**2.2. Label elements**

**Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS05

CLP Signal word

: Danger

Contains

: Isotridecanol, ethoxylated; Fatty alcohol ethoxylate

Hazard statements (CLP)

: H314 - Causes severe skin burns and eye damage.

Precautionary statements (CLP)

: P102 - Keep out of reach of children.

P260 - Do not breathe spray.

P280 - Wear eye protection, protective gloves.

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P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
P314 - Get medical advice/attention if you feel unwell.  
P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362 - Take off contaminated clothing and wash before reuse.  
: EUH208 - Contains D-Limonene. May produce an allergic reaction.

EUH-statements

### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	Isotridecanol, ethoxylated (69011-36-5)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	Isotridecanol, ethoxylated (69011-36-5)

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isotridecanol, ethoxylated	CAS-no: 69011-36-5 REACH-no: polymer	3 – 5	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg bodyweight) Eye Dam. 1, H318
Fatty alcohol ethoxylate	CAS-no: 160875-66-1 Einecs nr: 605-233-7 REACH-no: Exempted (polymer)	1 – 3	Acute Tox. 4 (Oral), H302 (ATE=300 mg/kg bodyweight) Eye Dam. 1, H318
Sodium hydroxide substance with national workplace exposure limit(s) (BE, BG, CZ, DK, EE, ES, FI, GB, GR, HR, HU, IE, LT, LV, PL, PT, RO, SE, SK, IS, NO, CH)	CAS-no: 1310-73-2 Einecs nr: 215-185-5 EG annex nr: 011-002-00-6 REACH-no: 01-2119457892-27	< 1	Met. Corr. 1, H290 Skin Corr. 1A, H314
D-Limonene	CAS-no: 5989-27-5 Einecs nr: 227-813-5 EG annex nr: 601-096-00-2	< 1	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Asp. Tox. 1, H304 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 3, H412

### Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
Sodium hydroxide	CAS-no: 1310-73-2 Einecs nr: 215-185-5 EG annex nr: 011-002-00-6 REACH-no: 01-2119457892-27	(0.5 ≤ C < 2) Eye Irrit. 2, H319 (0.5 ≤ C < 2) Skin Irrit. 2, H315 (2 ≤ C < 5) Skin Corr. 1B, H314 (5 ≤ C ≤ 100) Skin Corr. 1A, H314

Full text of H- and EUH-statements: see section 16

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### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

General advice	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
Inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
Skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
Eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
Ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Acute effects inhalation	: May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.
Acute effects skin	: Causes skin irritation. Red skin.
Acute effects eyes	: Causes serious eye damage. redness, itching, tears. Risk of serious damage to eyes.
Acute effects oral route	: Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract. Abdominal pain, nausea.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : Water.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : fume. Carbon dioxide. Carbon monoxide.

#### 5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

#### 6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a cool, well-ventilated place. Keep container closed when not in use.

Incompatible products : Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

#### 7.3. Specific end use(s)

No additional information available

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

Sodium hydroxide (1310-73-2)	
<b>Ireland - Occupational Exposure Limits</b>	
Local name	Sodium hydroxide
OEL STEL	2 mg/m <sup>3</sup>
Remark	Advisory OELV (Advisory Occupational Exposure Limit Values)
Regulatory reference	Chemical Agents Code of Practice 2024
<b>United Kingdom - Occupational Exposure Limits</b>	
Local name	Sodium hydroxide
WEL STEL (OEL STEL)	2 mg/m <sup>3</sup>
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure that there is a suitable ventilation system.

##### 8.2.2. Personal protection equipment

###### Personal protective equipment:

Avoid all unnecessary exposure.

###### Personal protective equipment symbol(s):



###### 8.2.2.1. Eye and face protection

###### Eye protection:

Chemical goggles or safety glasses

###### 8.2.2.2. Skin protection

###### Protective equipment:

Wear suitable protective clothing

###### Hand protection:

Wear protective gloves. PVC gloves. butyl rubber gloves. nitrile rubber gloves. VITON gloves. neoprene gloves

###### 8.2.2.3. Respiratory protection

###### Respiratory protection:

Not required

###### 8.2.2.4. Thermal hazards

No additional information available

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### 8.2.3. Environmental exposure controls

#### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Orange.
Physical state/form	: Liquid.
Odour	: Citrus fruits. pleasant odour.
Odour threshold	: Not available
Melting point/range	: 0 °C
Freezing point	: Not determined as it is not relevant for the characterization of the product
Boiling point/Boiling range	: 100 °C
Flammability	: Non flammable.
Lower explosion limit	: Constituents do not contain chemical groups associated with explosivity
Upper explosion limit	: Constituents do not contain chemical groups associated with explosivity
Flash point	: Not determined as it is not relevant for the characterization of the product
Autoignition temperature	: Determination of the auto-ignition temperature is only relevant for pyrophoric liquids, however the mixture is not a pyrophoric liquid so the test is not required.
Decomposition temperature	: Only applies to self-reactive substances and mixtures, organic peroxides, and other substances and mixtures that may decompose.
pH	: 12.5 – 14
Viscosity, kinematic	: Thin liquid
Viscosity, dynamic	: < 20 cP at 20 °C
Solubility	: Soluble in water. Soluble in ethanol.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.018 g/cm <sup>3</sup>
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Stable under normal conditions.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids.

### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

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<b>Fatty alcohol ethoxylate (160875-66-1)</b>	
LD50 oral rat	> 300 (300 – 2000) mg/kg
LD50 dermal rat	> 2000 mg/kg
<b>D-Limonene (5989-27-5)</b>	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
Skin corrosion/irritation	: Causes severe skin burns. pH: 12.5 – 14
Serious eye damage/irritation	: Causes serious eye damage. pH: 12.5 – 14
Respiratory or skin sensitisation	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met
<b>CITROSOL</b>	
Viscosity, kinematic	Thin liquid
<b>11.2. Information on other hazards</b>	
<b>11.2.1. Endocrine disrupting properties</b>	
No additional information available	
<b>11.2.2. Other information</b>	
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met
<b>SECTION 12: Ecological information</b>	
<b>12.1. Toxicity</b>	
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
<b>Sodium hydroxide (1310-73-2)</b>	
LC50 - Fish [1]	> 35 mg/l
EC50 - Crustacea [1]	40.4 mg/l (Ceriodaphnia)
EC50 - Other aquatic organisms [1]	> 33 mg/l waterflea
<b>Fatty alcohol ethoxylate (160875-66-1)</b>	
EC50 - Crustacea [1]	> 10 mg/l
ErC50 algae	> 10 mg/l
NOEC chronic fish	> 1 mg/l
<b>D-Limonene (5989-27-5)</b>	
LC50 - Fish [1]	720 µg/l Test organisms (species): Pimephales promelas
LC50 - Fish [2]	702 µg/l Test organisms (species): Pimephales promelas

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<b>D-Limonene (5989-27-5)</b>	
EC50 - Crustacea [1]	0.307 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	0.51 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	0.32 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.214 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

### 12.2. Persistence and degradability

<b>CITROSOL</b>	
Persistence and degradability	Biodegradable. The surfactant(s) contained in this preparation complies(comply) with the biodegradability criteria as laid down in Regulation (EC) No. 648/2004 on detergents. Data to support this assertion are held at the disposal of the competent authorities of the Member States and will be made available to them, at their direct request or at the request of a detergent manufacturer.

### Sodium hydroxide (1310-73-2)

Persistence and degradability	The methods for determining biodegradability are not applicable to inorganic substances.
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### Isotridecanol, ethoxylated (69011-36-5)

Persistence and degradability	Rapidly degradable
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### Fatty alcohol ethoxylate (160875-66-1)

Persistence and degradability	Biodegradable.
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### D-Limonene (5989-27-5)

Persistence and degradability	Rapidly degradable
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### 12.3. Bioaccumulative potential

<b>CITROSOL</b>	
Bioaccumulative potential	No bioaccumulation.

### Sodium hydroxide (1310-73-2)

Log Pow	-3.88
Bioaccumulative potential	No bioaccumulation.

### Fatty alcohol ethoxylate (160875-66-1)

Bioaccumulative potential	No bioaccumulation.
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### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

<b>CITROSOL</b>	
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII	
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

### Component

Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	Isotridecanol, ethoxylated (69011-36-5)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	Isotridecanol, ethoxylated (69011-36-5)

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

Additional information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

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Waste / unused products : Avoid release to the environment.  
HP Code : HP8 - "Corrosive:" waste which on application can cause skin corrosion.

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA

ADR	IMDG	IATA
<b>14.1. UN number or ID number</b>		
Not regulated for transport		
<b>14.2. UN proper shipping name</b>		
Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>		
Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>		
Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>		
Not regulated	Not regulated	Not regulated
No supplementary information available		

#### 14.6. Special precautions for user

##### Overland transport

Not regulated

##### Transport by sea

Not regulated

##### Air transport

Not regulated

#### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

###### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

###### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

###### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

###### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

###### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

###### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

###### Dual-Use Regulation (428/2009)

Contains no substance subject to the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items.

###### Detergent Regulation (648/2004)

###### Allergenic fragrances > 0.01 %:

D-Limonene



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Labelling of contents	
Component	%
non-ionic surfactants	5-15%
anionic surfactants, amphoteric surfactants	<5%
perfumes	
D-LIMONENE	

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Data sources

: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information

: None.

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
EUH208	Contains D-Limonene. May produce an allergic reaction.
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
H226	Flammable liquid and vapour.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B

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### Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Skin Corr. 1	H314	On basis of test data
Eye Dam. 1	H318	On basis of test data

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.